

SELF-LOCKING COUPLER

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SPECIAL FEATURES BOOST OPERATIONAL EFFICIENCY AND ENHANCE PRODUCTIVITY

RAMPTECH® Air Start Coupler elevates quality to an unmatched level, making it the best choice for functionality and durability.

The dual handle connects and disconnects rapidly from the aircraft, boosting operational efficiency.

FEATURES

SPECIAL LOCKING SYSTEM

Stainless steel ball locking system securely engages the aircraft nipple to maintain a positive ASU-aircraft connection. This selflocking design provides VISUAL positive engagement.



RED MARKERS

APPEAR WHEN NOT CONNECTED **CORRECTLY**



Sage Part Number 801103



At 180 ppm the pressure drop is 1 PSI less than the Kaiser/Rockwell Collins coupler

INTEGRATED NON-RETURN VALVE

Prevents whiplash from the jet starter hose and scuffing during coupler removal

ELASTOMER PROTECTION

LIGHTWEIGHT, INTERCHANGEABLE **ALUMINUM BODY PROTECTIVE**

STAINLESS STEEL SCREEN



REPLACES

Rockwell Collins Part Number M7950-93S3 Airlinx Part Number V7950-RH-114-01

RAMPTECH

RAMPTECH® AIR START COUPLER: HOSE ATTACHMENT PROCEDURE

To ensure proper and safe operation, please follow the hose attachment procedure. Improper hose to coupler assembly could result in injury under normal operating pressure.



Hose and scuff cover appearance may vary from brand to brand. However, the basic process remains the same. Use the first clamp (STBC400Z) to secure the hose to the fitting ${\bf only}$. Use the second clamp to secure the scuff cover to the hose.

TORQUE REQUIREMENT

TIGHTEN NYLON NUT TO PREVENT AIR LEAKAGE

TORQUE SPECIFICATIONS:

168 POUND-INCH (194 kg-cm)







HOSE WITH

*HOSE WITH SCUFF COVER NOT INCLUDED



Clamp the hose using **STBC400Z** directly in front of innermost barb.

Torque clamp as specified, 168 pound-inch (194 kg-cm).

WHICH CLAMP DO I USE?

Regardless of the hose manufacturer, the same clamp is used to attach the hose to the coupler. However, the scuff cover has a different diameter depending on the manufacturer (see below).

HBD Thermoid scuff cover requires a 4 inch clamp:

Salem Rubber scuff cover requires the 4.25 inch clamp:



PROPER AIR START COUPLER AND HOSE ASSEMBLY ATTACHMENT



Fully insert air start hose over coupling barbs.



Slide hose over fitting until it makes contact with fitting shoulder. Hose should fit snugly.



Clamp the hose using STBC400Z directly in front of innermost barb. Torque clamp as specified



Clamp hose and scuff cover using STBC400Z or STBC425Z directly in front of outermost barb. Torque clamp as specified, 168 pound-inch (194 kg-cm).



Install rubber caps (650002) as shown ove the two threaded clamp studs.



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